

All Electric SMART Electro-Hydraulic Linear Actuators and Servo Power Units



Do you Experience These **Challenges** with your Actuators?

Hydraulic Cylinders/HPUs



A Mess of Hoses

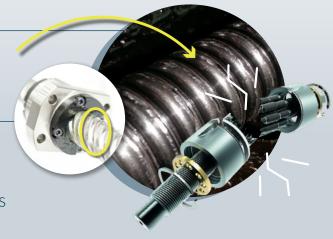
Complex Servo Valves High Maintenance

Inevitable Leaks Safety Risk

Constantly Running HPU Wastes Energy

Screw-Type Electro-Mechanical Actuators

- Damaged screws from Shock Loads
- Pre-mature wear and poor reliability
- High maintenance costs



The Total Solution Kyntronics SMART

Electro-Hydraulic Actuators (SHA) & Servo Power Units

Kyntronics Actuators Combine the **Best Features** of Screw-Type EMAs and Hydraulic Cylinders and Eliminate Their Shortcomings



- Power on Demand
- Ease of Control
- Fieldbus
- Diagnostics
- Easy to Reconfigure





- Shock Tolerance
- High Force Density
- Fluid Characteristics
- Ingress Protection
- Cost Effective

THE SHA ELIMINATES



EMA SHORTCOMINGS

- Side Loading
- Shock Loading
- Limited Life
- Metal to Metal Wear
- Ingress Protection
- Limited Force & Stroke



HYDRAULIC SHORTCOMINGS

- · Leaks / High Maintenance
- Network Integration
- High Energy Consumption
- Difficult to Reconfigure
- Control Challenges
- Noisy





Power on Demand Saves Energy



Provides Precise Control of Position, Force & Speed



Minimal Maintenance



All-in-One Totally Sealed System



Eliminates Leaks



Shock Load Tolerant



No Metal-to-Metal Wear

Actuators that are **Smarter**, More **Efficient** and More **Precise**

S-SERIES - ACTUATORS

Electric servo-controlled actuators for new and retrofit applications. Ideal alternative to hydraulic, electro-mechanical or pneumatic actuators.

S-Series – Total Solution Actuation System



Complete electric servo-controlled actuation system, including actuator, motor, control and cables.

S-Series – Actuator Only



Electric servo-controlled actuators that connect to the motor and drive of your choice.

PRODUCT RANGE



Up to 150,000 lb. (667 kN) of Force



Up to 34.5 in/s (877 mm/s) Speed



Up to 120 in -(3,048mm) Stroke Length



120 - 460 VAC 24 - 80 VDC

P-SERIES – SERVO POWER UNITS

Servo Power Units (SPU) replace inefficient, leaky and high-maintenance hydraulic power units in industrial and mobile applications. These compact units connect to hydraulic cylinders or rotary motors with short hoses reducing the risk of leaks and losses.

P-Series – Total Solution Servo Power Unit System



Servo Power Unit including motor, controls and cables.

P-Series – Servo Power Unit Only



Servo Power Units that connect to the motor and drive of your choice.

PRODUCT RANGE



Up to 3,000 psi (207 Bar)



Up to 7 gpm (26.7 lpm)



120 - 460 VAC 24 - 80 VDC

H-SERIES - HIGH SPEED / HIGH FORCE - ACTUATION SYSTEM



A complete integrated high-speed actuator and high-force actuator system including actuator, motor, control and cables. Ideal for new or retrofit installations on press applications as an alternative to hydraulic or hydraulic/pneumatic cylinders.

(lb.)

Up to 84,823 lb. (377 kN)

PRODUCT RANGE



UP TO 11.7 in/s (298 mm/s) Speed



UP TO 24 in (610mm) Stroke Length



240-460 VAC 24 – 80 VDC

Standard Features

- High-Precision Servo Motor
- Precise Displacement, Bi-Directional Pump
- Manifold with Integral Valving
- Minimal Hydraulic Fluid
- Heavy-Duty Rod / Cylinder with Patent-Pending Rod Compensation
- Temperature Sensor
- Servo Drive / Motion Controller
- Fieldbus Interface, IoT Compatible

Optional Features

- Standard or High-Resolution Position Sensor External or Internal Mounting
- Pressure Sensor for Force Measurement and Control
- Load Cell Interface
- Food Grade Fluid
- IP67, IP68, IP69k packaging
- Special Coatings
- Explosion Proof: Class 1 Div 1 / Div II
- Supplemental Heating or Cooling
- Manual Operation
- Long Stroke Actuators up to 120 in (3,048 mm)

Total Solution Option for S, P and H Series Products

Total Solution Advantages (What's included)

	Kyntronics Total Solution
Actuator	\bigcirc
Control	\bigcirc
Software	\bigcirc
Motor	\bigcirc
Drive	\bigcirc
Cables	\bigcirc
Programming	\bigcirc
Ready to Install	\bigcirc
Factory Assistance/ Support	⊘

Total Solution Control Package Options



Single Drive on Panel / Backplate



Single Drive Enclosure



Multi-Axis on Panel / Backplate



Multi-Axis Enclosure

Selectable Control Options

- Position
- Speed
- Position with Force Limit
 Multiple Actuator

Synchronization

Total Solution Control Connectivity to most any PLC / Controller

Ethernet IP Interface

- Implicit Messages
- Preset continuously scanned blocks
- Explicit Messages
 - Individual Messages

Fieldbus

- CAN open
- · Ethernet IP
- Ethernet TCP/IP
- EtherCAT Modbus TCP
- Profinet
- Modbus RTU
- Other



Position Feedback

- 0-10Vdc or SSI
- Force Feedback (PSI)
- 0-10Vdc
- Solenoid Locking 24Vdc

STO

• Single or Dual





Total Solution HMI Option

VBA - PC Based Solution





Standard HMI Software Features

- Diagnostics
- Setup
- Tuning
- Indexing & Sequencing
- Jogging / Start / Stop Operation
- Quality Signature Checks – (pass/fail)
- Data Logging to USB
- Stand-Alone Solution (as desired)
- Press Control



Rockwell Control Option

- AOI for easy setup & control
- Simple integration w/Kinetix Drives
- Standard AB motor mounting
- Sample programs

Improve Sustainability / Reduce Total Cost of Ownership

The SHA Improves Your Environmental Footprint while Providing Significant Operating Cost Reduction Compared with Hydraulic Actuation Systems

Operating Cost Component	SHA	HPU	Assumptions / Cost Basis (Feb 2023)			
Environmental			200 Gallon HPU Tank with Hydraulic Fluid Index (HFI) = 4.1			
			SHA is sealed - no fluid replenishment or disposal required			
Oil Replenishment	\$0	\$33,600	\$42/gal X 800 gallons (4:1 HFI)			
Used Oil Disposal	\$0	\$16,000	\$20/gal X 800 gallons (4:1 HFI)			
Energy			SHA Uses Power on Demand			
			30 HP Hydraulic Power Unit that Runs Continuously			
			SHA is 70% efficient (based on Kyntronics testing)			
			HPU is 22% efficient (based on IFPE paper)			
Energy Usage	\$1,642	\$16,429	Using \$0.17 per KWh (average US rate - Feb 2023)			
Maintenance			SHA @ 1 hr/week @ Labor \$35/hr			
Maintenance Time	\$1,750	\$5,250	HPU @ 3 hrs/week @ Labor \$35/hr			
Machine Downtime / Product Scrap			SHA is totally sealed, no oil leak risk, minimal downtime risk.			
80% of unplanned machine downtime	\$0	\$10,000	\$4k-\$6k average downtime costs per incident.			
is caused by contaminated lubricants			Assuming two downtime events.			
Product Spoilage	\$0	\$10,000	1% scrap from product contamination due to leaky connections			
Annual Operating Costs	\$3,392	\$91,279				

Additional Sustainability Benefits:

- Safety / Lost Time Accidents HPUs leak and create safety hazards. The SHA is a totally sealed system
- Ergonomics The SHA is far quieter than HPU systems





Flexible Configurations to Fit your Machine



Parallel Standard



Parallel with Spacer Block



90° Centered



Parallel Inverted



Inline



90° Behind Power Unit

SHA Mounting Options

Rod End



Clevis



Rod Eye



Parker Style 55



Spherical Ball Joint



Threaded Male Standard Threaded Male SI



Threaded Female Standard Threaded Female SI



End Feet



Side Feet



Trunnion



Front Flange Plate



Rear Flange Plate



Actuator Mount

Clevis, O Degree Clevis, 90 Degree (0 Degree Position Shown)



Rod Eye Bracket, O Degree Rod Eye Bracket, 90 Degree (0 Degree Position Shown)

S-Series Total Solution or Actuator Only

Cylinder Rod Diameter Diameter		*Maximum Extend Force @3,000 PSI		*Maximum Retract Force @3,000 PSI		*Maximum Speed - Extend		*Maximum Speed - Retract			
In	mm	In	mm	lbf	kN	lbf	kN	in/S	mm/s	in/S	mm/s
1.00	25.40	0.63	15.88	2,356	10	1,436	6	34.5	876	56.7	1440
1.50	38.10	1.00	25.40	5,301	24	2,945	13	15.4	391	27.6	701
2.00	50.80	1.00	25.40	9,425	42	7,069	31	8.6	218	11.5	292
2.50	63.50	1.38	34.93	14,726	66	10,272	46	5.5	140	7.9	201
3.25	82.55	1.38	34.93	24,887	111	20,433	91	3.3	84	4	102
4.00	101.60	2.00	50.80	37,699	168	28,274	126	2.2	56	2.9	74
5.00	127.00	3.00	76.20	58,905	262	37,699	168	1.4	36	2.2	56
6.00	152.40	3.50	88.90	84,823	377	55,960	249	1	25	1.5	38
8.00	203.20	4.00	101.60	150,796	671	113,097	503	0.5	13	0.7	18

^{*}Note: Maximum Force and Maximum Speed may not be available in the same model. Consult Kyntronics.com CAD Models and Specifications for more information.

P-Series Total Solution or Power Unit Only

Pump Size	Gallons Per Minute	Liters Per Minute	Max Working Pressure (psi)	Max Working Pressure (bar)	**Required Torque (Nm)				
02	0.171	0.648	3000	207	1.09				
05	0.399	1.512	3000	207	2.55				
07	0.656	2.484	3000	207	4.19				
11	1.056	3.996	3000	207	6.75				
13	1.626	6.156	2756	190	10.39				
21	1.854	7.020	3000	207	11.85				
23	2.225	8.424	3000	207	14.22				
27	2.967	11.232	3000	207	18.96				
31	4.173	15.795	3000	207	26.66				
34	5.378	20.358	3000	207	34.37				
36	7.047	26.676	2531	175	38.0				
Servo Power	Unit Product S	specifications -	Requires Cust	omer-Supplied	Motor & Drive				
* 41	2.996	12.600	3000	207	19.14				
* 43	4.280	18.000	3000	207	27.35				
* 45	5.991	25.200	3000	207	38.29				
* 47	7.703	32.400	3000	207	49.23				
* 49	10.271	43.200	3000	207	65.63				

Notes:

- * Not offered as a Total Solution customer supplied motor & drive configuration only
- **Torque Information for customer-supplied motor & drive instances
- Can be used with most any double-acting cylinder / rod combination
- The factory requires the rod & cylinder diameter and stroke length to properly size
- Cylinders are required to be filled with the factory standard fluid following the factory's procedure
- This is a Representative Sample of the Servo Power Unit Product Range, Consult Factory for Additional Models
- For additional information on the Operational Performance of Servo Power Units, consult https://www.kyntronics.com/products/servo-power-units/overview or sales@kyntronics.com to speak with an Engineer

H-Series High-Speed/High-Force Actuators, Consult Factory

Kyntronics

6565 Davis Industrial Parkway Solon, OH 44139

PH: 440.220.5990 **FX:** 866.854.4578

Toll Free (US only): 855.596.8765

kyntronics.com

About Kyntronics

All Kyntronics actuation products are made in the USA. With vast knowledge in industrial, aerospace and medical industries, our in-house team of mechanical, electronics and software engineers have hundreds of years of engineering experience. Customer-centric, we thrive on 'solving the unsolvable' application problems while working with customers worldwide.

To speak with an Engineer and discuss your application, please contact us at sales@kyntronics.com and discover how the SMART Electro-Hydraulic Actuator and Servo Power Unit can improve your machines and processes.



LEARN MORE.